

A Discrete Event Systems Approach to Failure Diagnosis: Theory & Applications

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Diagnostics in the Industrial World

- The Three C's:
Cost, Computation, and Customer Satisfaction
 - Downtime is unproductive and undesirable.
 - Service is costly and competitive.
- Safety
- Health Regulations



Requirements for Industrial Systems

Diagnostic engine must be easy to develop.

Diagnostic engine must be simple to implement.

Diagnosis must be achieved with minimal, cost-effective set of sensors.

Diagnosis may need to be achieved with decentralized information



The “DES” Diagnostic Methodology

DES: Discrete-Event Systems

Modeling: languages and automata

Dynamic tracking and state-based inferencing:
Diagnosers

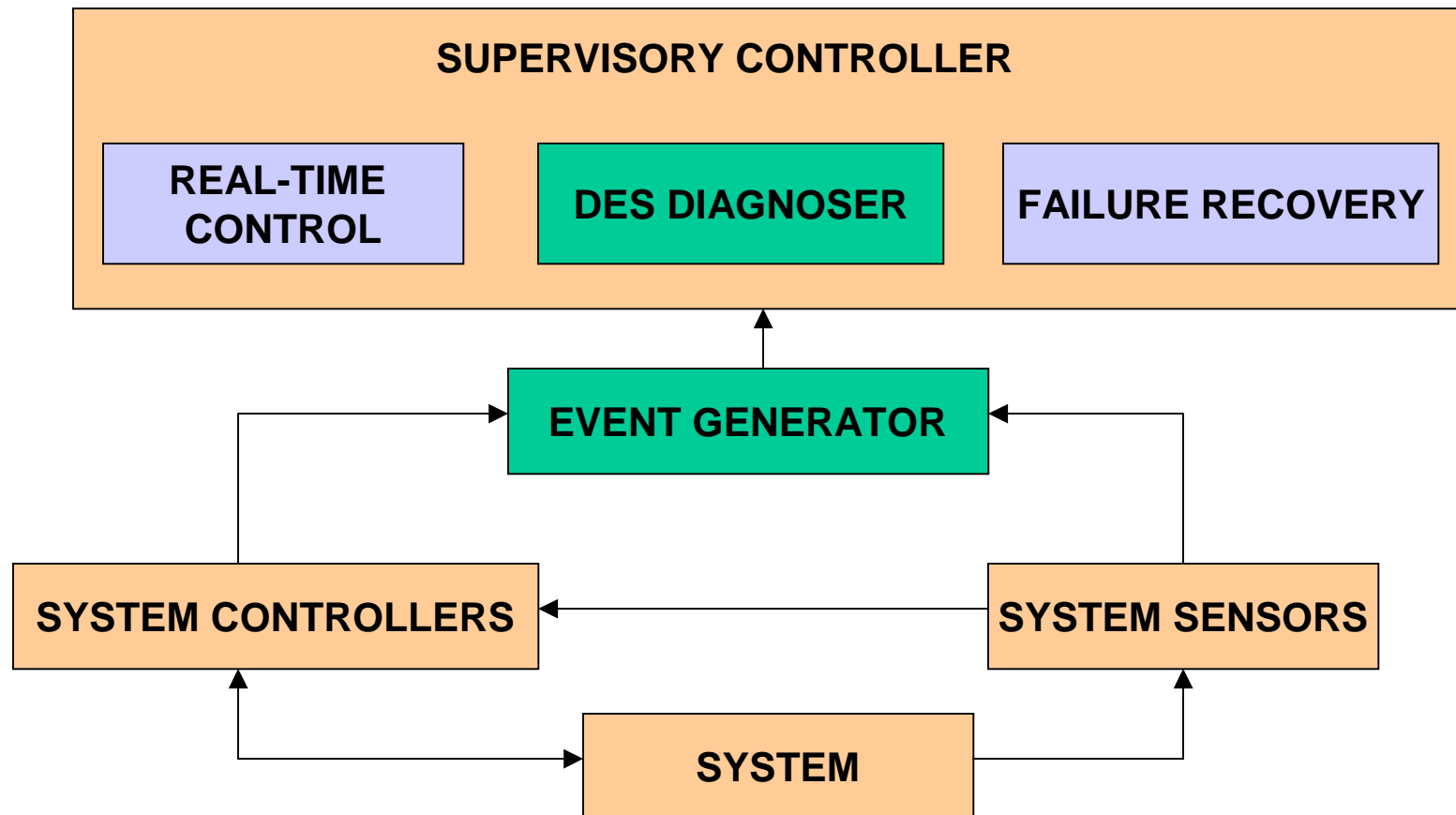
Ability to incorporate sensor information from multiple sources: real and *virtual* sensors

Automated design of diagnostic inference engine

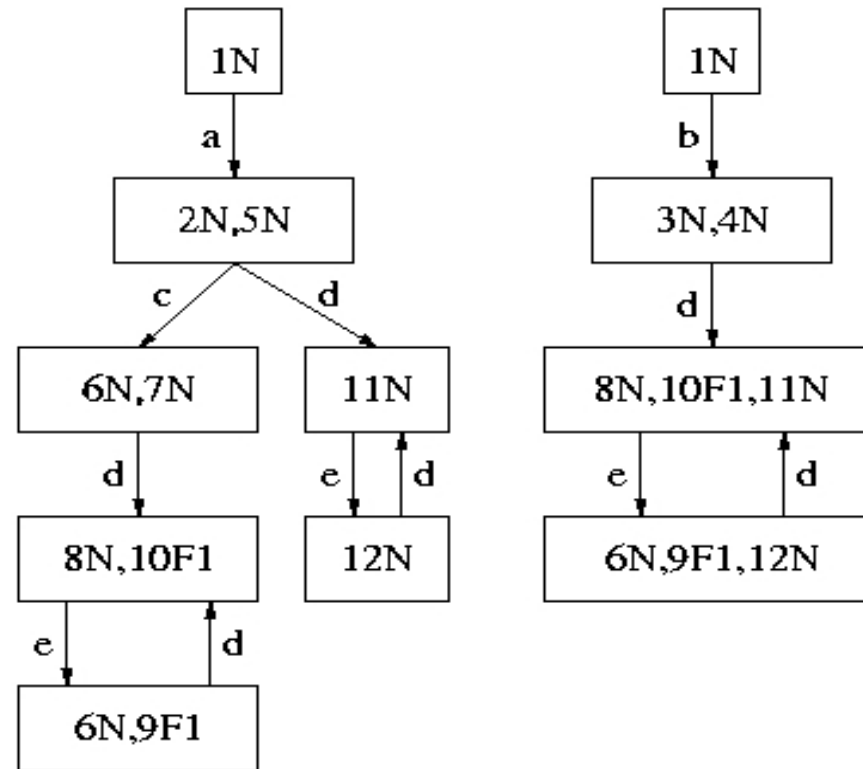
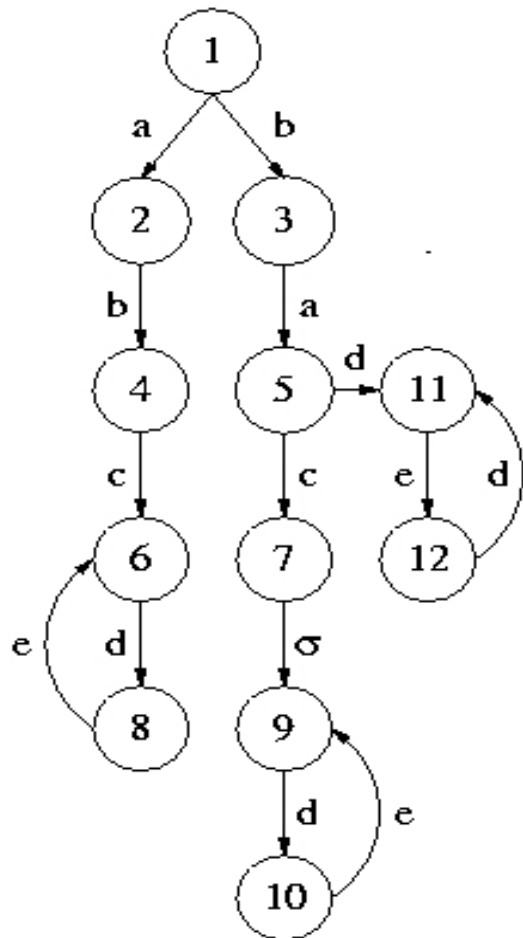
Simple on-line implementation



Implementation



Example



$$\Sigma_1 = \{ a, c, d, e \}$$

$$\Sigma_2 = \{ b, d, e \}$$

$$\Sigma_{ti} = \{ \sigma_1 \}$$



Example 1: Heating, Ventilation, and Air Conditioning Systems

Components hard to access, few sensors

Valve, pump, controller faults, etc.

*Sinnamohideen,
Sampath et al., JCI*



Variable
Air-Volume
Controller



7

Courtesy, Johnson Controls, Inc.



Example 2: Document Processing Systems

Complex processes,
few sensors

Electro-mechanical
and image quality

faults

*Sampath et al., Xerox
Corp.*



Example 3: Automated Highway Systems (AHS)

Platoons of
vehicles
Transmitter and
receiver faults
Sengupta et al.,
PATH, UC-
Berkeley

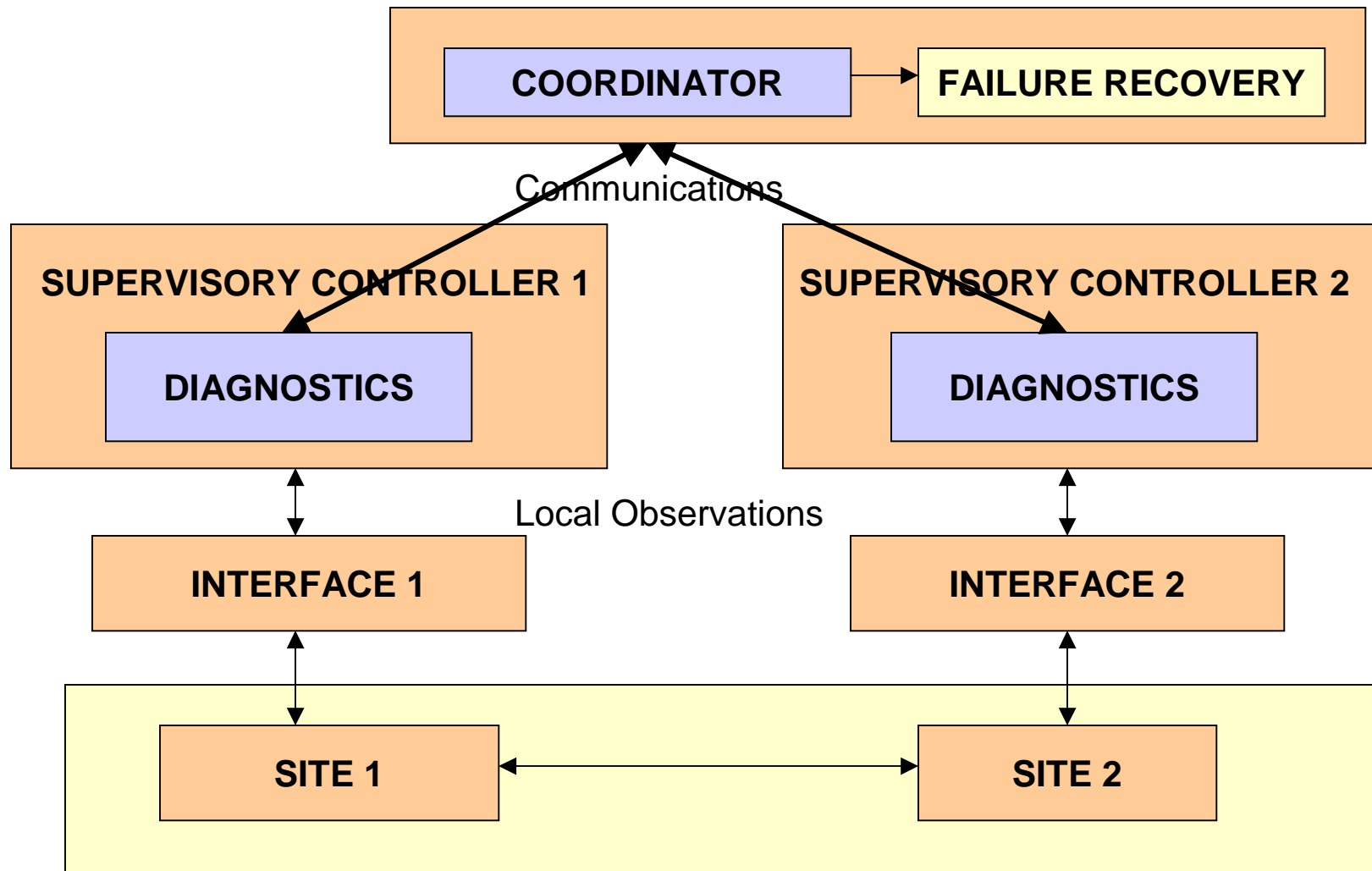


In general:

- Many systems are informationally decentralized
 - Computer and Communication Networks
 - Manufacturing Systems
 - Power Systems
- Need to develop methodologies to diagnose these systems



Decentralized Diagnosis with Coordinator



Key Ingredients

Local processing for diagnostics

Communication rule

Decision rule at coordinator

We call these a **PROTOCOL**



Objective

- Design a set of **protocols** and analyze their “complexity – performance” tradeoff
- Compare their performance to the centralized diagnoser

The centralized scheme is the “only” one available for comparison purposes...

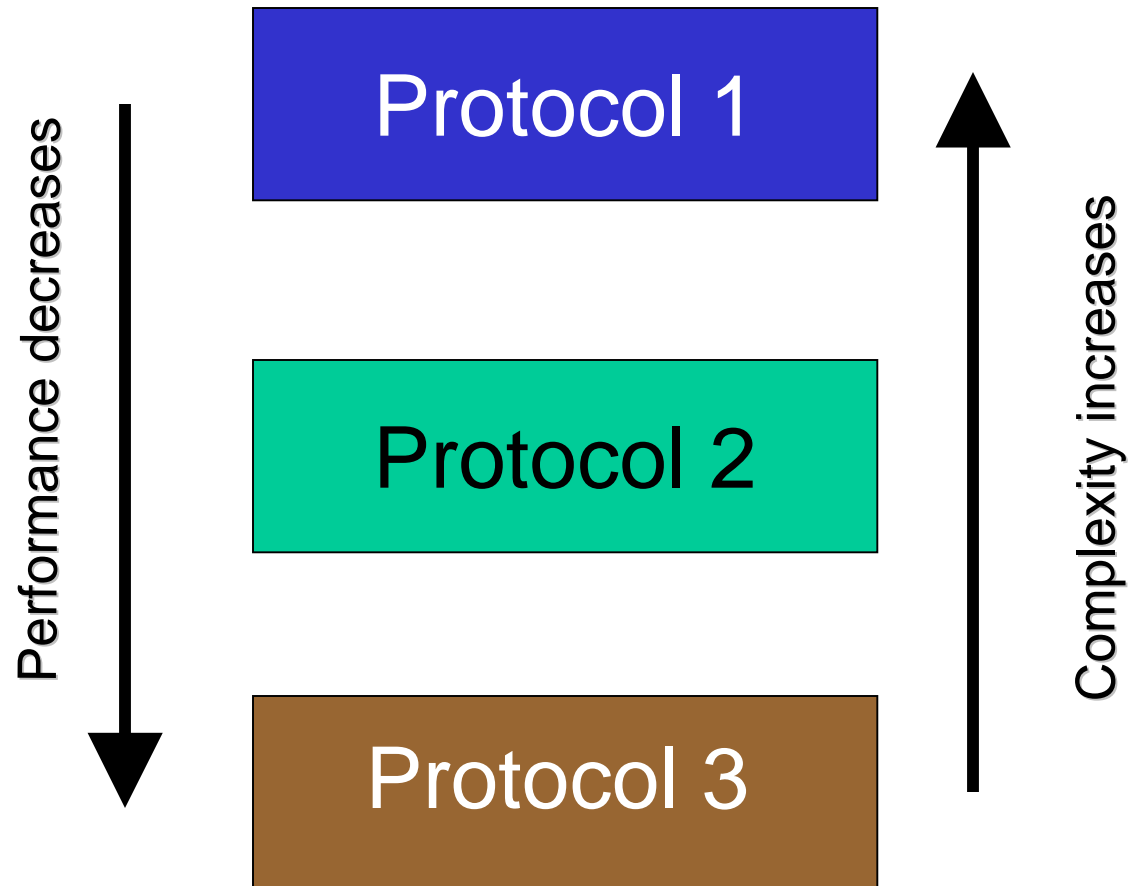


Work Done So Far

Uses *extended* diagnosers and 1-step memory at coordinator

Diagnosers + state intersection

Diagnosers but trivial/no coordinator



Salient Features of Approach

- Formal: model-based, diagnosability
- Applicable to dynamic systems
- Analytical foundations:
 - diagnosers, indeterminate cycles, failure-ambiguous traces
- Amenable to design:
 - sensor selection, active diagnosis
- Easy of implementation
- Extensible, versatile



Other Extensions of “Basic” Theory

- Timed models of DES
 - *Chen & Provan*, Rockwell, ACC 97
 - Zad et al., Univ. of Toronto, CDC 99 (see also CDC 98)
- Decentralized DES
 - Sengupta et al., PATH–U.C. Berkeley, WODES 98
 - Rozé and Cordier, IRISA, WODES 98
 - Pencolé, IRISA, DX-00
- Modular DES
 - Ricker et al., IRISA



Challenges Ahead

- Large-scale systems:
 - Decoupling, modularity
- Decentralized-information systems
 - Novel architectures
- Imprecise information
 - Probabilistic extension
- More industrial applications

